

Work Order ID 63903

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Thursday, November 18, 2010 11:59:16 AM

Item ID:	D3761-1-041	Accept		Setup	Start				
Revision ID:									
Item Name:	HOOK & LOOP STRIP								
Start Date:	11/18/2010	Start Qty:	5.00		Cust Item ID:				
Required Date:	11/18/2010	Req'd Qty:	5.00		Customer:				
Reference:							Run	Start	
Approvals:	Process Plan: <u>MF</u>	Date: <u>10-11-18</u>	Tooling:	Date:		Stop			
QC:		Date: _____	SPC (Y/N):	Date: _____					

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	Memo	0.00	10/11/18	10/11/18
D3761	Rev A				
100	Pick Kit		0.00		
Packaging		Memo	0.00		
Packaging					
110	Small Fab		0.00		
Small Fab		Memo	0.00		
Small Fab		CUT D3761-1 PER DRWG D3761 REV.A 4.125"			
120	QC5- Inspect part completeness to step on W/O		0.00	10/11/18	(X/8)
		Memo	0.00		
QC					
Quality Control					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63903

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Thursday, November 18, 2010 11:59:16 AM

Item ID: D3761-1-041

Accept



Setup

Start



Revision ID:

Item Name: HOOK & LOOP STRIP

Stop



Start Date: 11/18/2010 Start Qty: 5.00



Cust Item ID:

Required Date: 11/18/2010 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 251

0.00

10/11/10 SP X86

Packaging

Memo

0.00

Packaging

140



QC21- Final Inspection - Work Order Release

0.00

10/11/10 JJ

QC

Memo

0.00

Quality Control

10/11/10 JJ

MF
10-11-10

10-11-10
10/11/10 JJ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 63903



Parent Item: D3761-1-041



Parent Item Name: HOOK & LOOP STRIP

Start Date: 11/18/2010

Required Date: 11/18/2010

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3761-1 		Manufactured	No			f		46.2090	0.35	1.75 	1.75 10/18/10 SP 23		

HOOK & LOOP STRIP

Location	Loc Qty	Loc Code
ST245	46.209	
55429	0.359	
56400	45.85	22X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING

63903

PART NUMBER: D3761-X-YYY

WHERE: X = HOOK & LOOP STRIP PER TABLE BELOW

YYY= LENGTH IN INCHES, WHERE LAST NUMBER IS IN EIGHTHS OF AN INCH

EXAMPLE: 2" WIDE BLACK SELF-GRIP HOOK & LOOP STRIP 4 1/8" LONG = D3761-1-041

DART P/N	WIDTH (in)	MATED THICKNESS (in)	COLOUR	McMASTER-CARR P/N
D3761-1-YYY	2.0	0.12	BLACK	94905K72 94905K73 94905K114 94905K119 94905K125

D3761-X-YYY SELF-GRIP HOOK & LOOP STRIP

RELEASED
08.03.27

A	NEW ISSUE		LE	08.03.05
REV.	DESCRIPTION		BY	DATE
DESIGN	S/E		DART AEROSPACE LTD	
DRAWN	E/F		HAWKESBURY, ONTARIO, CANADA	
CHECKED	T/S		DRAWING NO.	REV. A
MFG. APPR.	N/A		D3761	SHEET 1 OF 1
APPROVED	N/A		TITLE	SCALE
DE APPR.	N/A		SELF-GRIP HOOK & LOOP STRIP	NTS
DATE	08.03.05		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

NOTES:

- 1) MATERIAL: CUT TO LENGTH FROM ROLL
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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